

REVISION					
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
A	DNN	6/13/05	INCRP. E.O. A-1: REMOVED "(SHOWN)" & "(OPPOSITE)" FROM F/D & REPLACED WITH ARROWS & R/H HOLES TO DISTINGUISH BETWEEN L/H & R/H CAVITIES; ADDED CENTER LINES; REVISED MINIMUM SIZE OF MACHINED INSIDE FACE; REVISED SECTION B-B TO SHOW RADII OF MACHINED INSIDE FACE; ADDED MINIMUM DEPTH OF HOLE.; REMOVED .271 DIA HOLE CALLOUT; ADDED LENGTH DIMENSIONS TO PADS ON -005 CASTING; ADDED OPPOSITE VIEW TO SHOW PADS FROM THE INSIDE THE CAVITY. MINOR CHANGE - FAR 21.95		

- 4

ANODIZE PER MIL-A-8625 TYPE II, CLASS 1, DYED CLEAR.

3

PENETRANT INSP. PER MIL-STD-6866.

2

125/ALL MACHINE SURFACES BOTH SIDES.

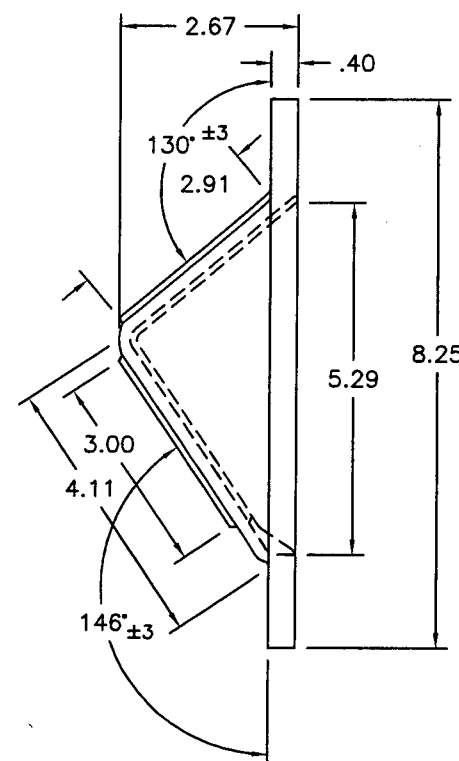
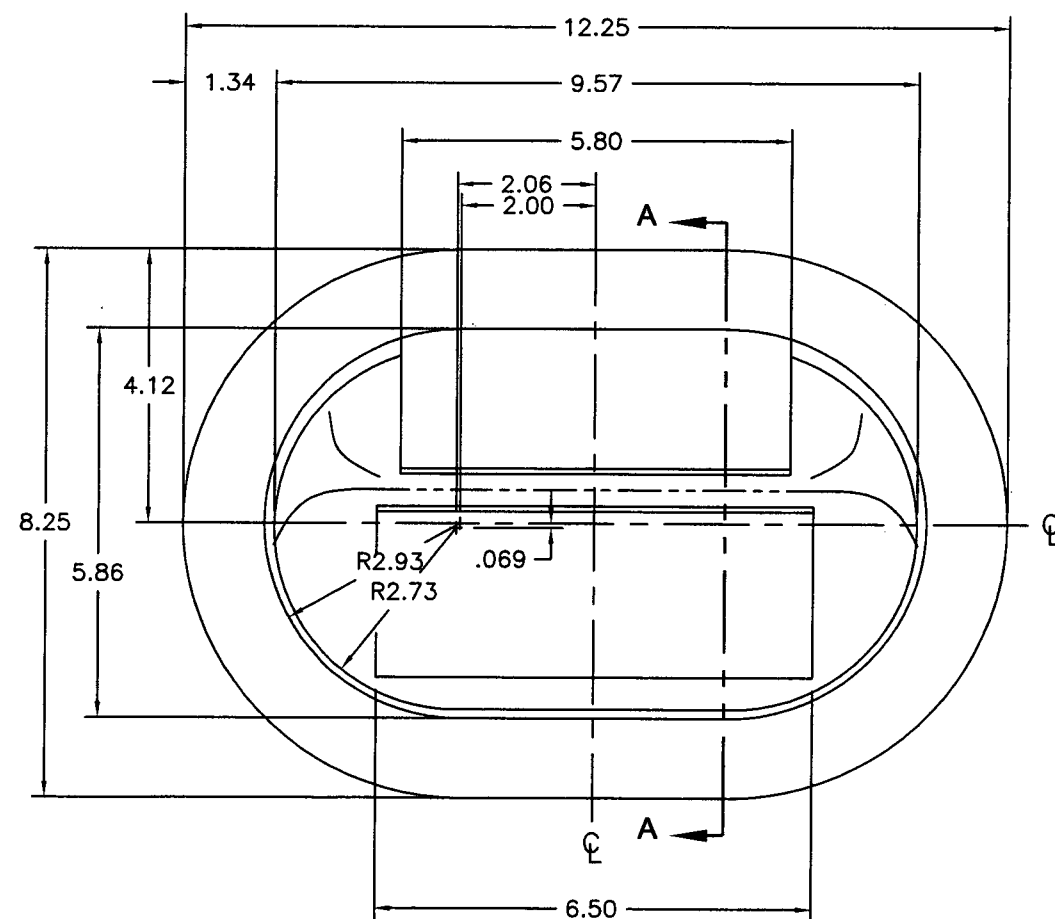
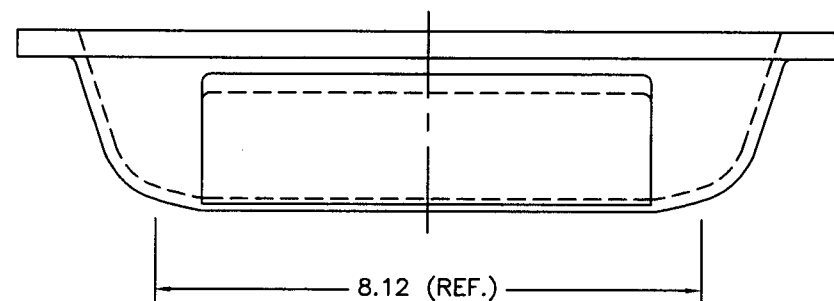
1

CAST IN ACCORDANCE WITH MIL-STD 2175 CLASS III GR. C.

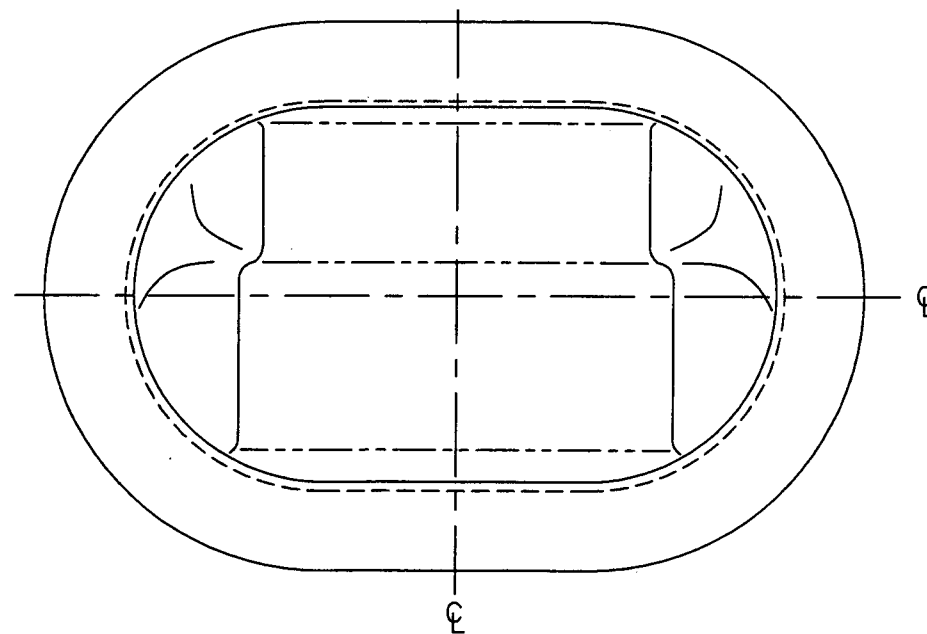
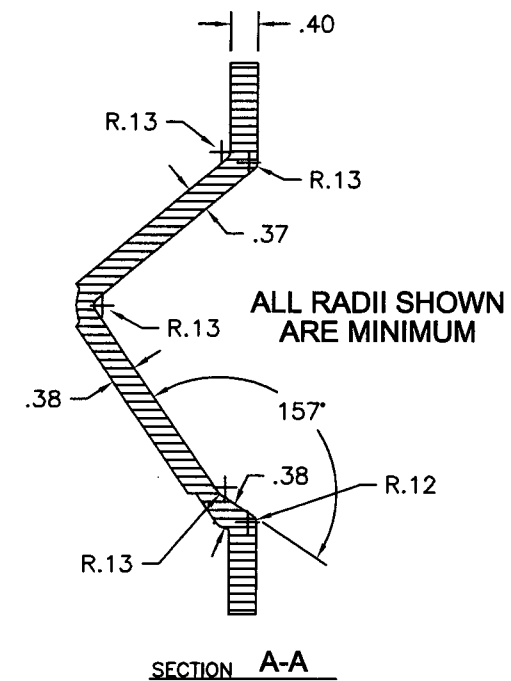
NOTES:

			4	4	21208-F4-10	LOCKING HELICOIL			REXNORD, TORRANCE, CA.
			1	1	11728-200-008-005	CASTING	ALU. CASTING A356-T6	1	C & L ALUMINUM FORT WORTH TX.
					-002	R/H CAVITY			
					-001	L/H CAVITY			
			-002	FINISH	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC.
NO. REQ'D PER ASSY.					LIST OF MATERIAL				
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					X. ± .1	CHECK			CROSS FEED MOUNTING PLATE
					XX ± .03	STRESS			FOR TANK S/N 111 AND SUB
					XXX ± .01	PROJ. ENGR.			DWG. SIZE C
					ANGLES ± 1/2°	HEAT TREAT			SCALE 1 : 1.5
	-002	1	41228-200-005			FINISH	ERA Helicopters LLC	DWG. NO. 41228-202-147 SHT 1 OF 3	REV. A
	DASH NO.	REQ'D PER ASSY	NEXT ASSEMBLY		MDL				





-005 CASTING



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Era Helicopters LLC

TITLE  
CROSS FEED MOUNTING PLATE  
FOR TANK S/N 111 AND SUB

SIZE  
C

DWG. NO.  
41228-202-147  
SHT 3 OF 3

REV.  
A